

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subjected to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS.

1. PART OR DRAWING NO. NOMENCLATURE 13008854 REPAIR KIT, TURRET BEARING, M109A6			2. CODE IDENT 19200		3. SPI NO. AM13008854	
4. NATIONAL STOCK NO.			5. DATE OF DRAWING/SPI (YYMMDD) 04-07-07		6. REVISION / ERR NO. -/H04K2010	
7. QUP / UNIT OF ISSUE 1/EA	8. ICQ -	9. UNIT PACK WT. (LB) (0.0) 110.0	10. UNIT PACK CU (CU. FT.)(0.000) 98.032		11. UNIT PACK SIZE (INCHES)(00.0) 110.0 X 110.0 X 14.0	
12. MILITARY PRESERVATION			18. STEPS	19. REQD	20. DESCRIPTION	
MIL-STD-2073-1, METHOD 41			1	12	BAG, MIL-DTL-117, TY-I, CL-E SEE NOTE (A).	
13. CLEANING			2	1	CONTAINER, PPP-B-621, CL-2, ST-2, SEE NOTE (B)	
*			3	AR	BLOCKING AND BRACING, SEE NOTE (B)	
14. DRYING			4	AR	STIFFENER, A-A-1507, SEE NOTE (B)	
*			5		CLOSURE, PPP-B-621	
15. PACKING						
a. LEVEL A						
MIL-STD-2073-1						
b. LEVEL B						
MIL-STD-2073-1						
16. MARKING						
MIL-STD-129						

17. NOTES/DRAWINGS

* UNLESS OTHERWISE SPECIFIED, CLEANING AND DRYING SHALL BE IN ACCORDANCE WITH PARAGRAPH 5.2.1 OF MIL-STD-2073-1. WEIGHTS AND SIZES ARE ESTIMATED AND MAY VARY SLIGHTLY.

INTERMEDIATE PACKAGING AND PACKING WILL BE IN ACCORDANCE WITH SPECIFICATION MIL-STD-2073-1 OR AS OTHERWISE SPECIFIED HEREON.

(A) PACKAGE EACH OF THE FOLLOWING ITEMS, IN THE QUANTITIES STATED, IN SEGREGATED PACKAGES. EACH QUANTITY OF LIKE ITEMS SHALL BE PACKAGED IN ACCORDANCE WITH METHOD 41 OF MIL-STD-2073-1 IN A TYPE-I, CLASS E BARRIER BAG. EACH BAG SHALL BE MARKED WITH THE PART NUMBER, NOMENCLATURE, NSN, AND QUANTITY OF THE ITEM PACKAGED THEREIN.

ROLLER, CAGE, P/N 12910568, QTY 198	ROLLER, SET P/N 12910570. QTY 1
RACE, INNER, P/N 12910571, QTY 1	RACE, OUTER, P/N 12910572, QTY 2
SEAL, BEARING, P/N 12910574, QTY 1	SEAL, BEARING, P/N 12910575, QTY 1
SPRING, GARTER, P/N 12910576, QTY 1	SPRING, GARTER, P/N 12910577, QTY 1
WASHER, SPRING, P/N D63474/3-S11C, QTY 48	PIN, SPRING, P/N MS16562-253
SCREW, P/N NAS1352-6-14P, QTY 48	
O-RING, P/N 12910573, QTY 1 (COIL PRIOR TO INSERTING IN BAG, TAKING CARE NOT TO DISTORT.)	

(B) PLACE PACKAGED RACE, INNER AND RACE OUTER IN THE BOTTOM OF THE CONTAINER. BLOCK AND BRACE AS REQUIRED TO IMMOBILIZE ITEMS TO PREVENT MOVEMENT DURING SHIPMENT. PLACE THE REMAINDER OF THE PACKAGED ITEMS FROM NOTE (A), WITH THE EXCEPTION OF THE O-RING, IN THE CENTER OF THE BOX ON TOP OF THE RACE RING SUB-ASSEMBLIES. SANDWICH THE OR-RING BETWEEN TWO SHEETS OF STIFFENER, 1/8 INCH THICK MINIMUM, AND SECURE WITH TAPE. PLACE THIS CONFIGURATION IN THE BOX AND SECURE THE LID.

(C) DIMENSIONS REFLECT ID OF BOX.

WSC: KF ITEM SIZE: 106.00 X 106.00 X 10.00 (C) ITEM WEIGHT: 60.00 APPROVED: *Vishwa N. Khanna*

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